

Receiving Report

Date: 10/6/01

Batch No: M114812

Supplier: MANN

Dart P/O: 11974

Packing Slip: Yes ☒ No ☐
 Invoice: Yes ☐ No ☒
 Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐
 Waybill Attached: Yes ☒ No ☐ N/A ☐
 Shipment Complete: Yes ☒ No ☐ N/A ☐
 QC6 Inspection ☒ N/A ☐
 Work Order 106601 N/A ☒

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12 [Signature]

Production/Admin: 10/6/11
 Date
 Received/Costing
 Initial

Location

Purchase Order Receipt Listing

Page 1 of 1

June 1, 2010 12:48:29 PM

All amounts are calculated in domestic currency.

All Vendors PO ID PO11974 All Receipt Dates All Line Item Types
All Item ID/GL/WOs All Rec. Employees All Currencies
Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
VendorID/Vendor Name		VC-MAR001	Marmon/Keystone Canada Ltd.								
PO11974	1		M316TR0.750W.065 f		5/31/10	6/01/10	20.0000	\$2.35	0.0000	0	\$47.00
CAD	No		316 RD TUBING f .750 x .065w 114812		20.0000	LAVO01		\$47.00	0.0000	0	
	2		M304TR1.250W.125 f		5/31/10	6/01/10	20.0000	\$6.70	0.0000	0	\$134.00
	No		304 RD Tube 1.250 x f .125w 114812		20.0000	LAVO01		\$134.00	0.0000	0	
	3		M6061T6T0.500W.0 f		5/31/10	6/01/10	60.0000	\$2.14	0.0000	0	\$128.40
	No		6061-T6 RD Tube f .500 x.049W 114812		60.0000	LAVO01		\$128.40	0.0000	0	
	4		M6061T6T0.625W.0 f		5/31/10	6/01/10	108.0000	\$3.10	0.0000	0	\$334.80
	No		6061-T6 RD Tube f .625 x.065W 114812		108.0000	LAVO01		\$334.80	0.0000	0	
	5		M6061T6T1.125W.0 f		5/31/10	6/01/10	24.0000	\$3.30	0.0000	0	\$79.20
	No		6061T6 RD TUBE f 1.125 x .058w 114812		24.0000	LAVO01		\$79.20	0.0000	0	
Total Received Quantity:											232.0000
Total Qty to Inspect (PO U/M):											0.0000
Total Reject Quantity:											0.0000
Total Receipt Value:											\$723.40
Total Balance Due Quantity:											0.0000

Marmon/Keystone Canada Inc.**Specialty Steels**

PACKING SLIP

290 Chemin du Tremblay
 Boucherville QU CAN J4B 5X9
 TEL. 514/527-9153
 FAX. 450/641-4357

PAGE... 1
 Order : 1088769
 Date... 05/28/2010

SOLD TO:

DART AEROSPACE LTD
 1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

SHIPPED TO:

DART AEROSPACE LTD
 1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

SHIP VIA		F.O.B.	SALESPERSON	YOUR ORDER NO.	
TST OVERLAND #222212		BOUCHERVILLE	G. Dulude	11974	
Ordered	Description	Number Pieces	Quantity Shipped	Back Ordered	
	Fax all papers to Linda Lacelle 613-632-1053 Mill tests required with all shipment				
		rev:08/08			
01	STAINLESS STEEL SEAMLESS TUBE 316L SMLS TUBE 11/4"X.120 A&P SA213 AW STS 1.250 .120 F316L Tariff Number: 7304. Cust. part#.: M304TR1.250W.125 HT#.....: TGB090164 Total...	1 1	20/FT 20/FT		
02	ALUMINUM SMLS TUBE ATS .500 .049 D6061 Tariff Number: 7608.20.00.90 Cust. part#.: M6061T6T0.500W.049 HT#.....: F00007464 Total...	5 5	60/FT 60/FT		
03	ALUMINUM SMLS TUBE ATS .625 .065 D6061 Tariff Number: 7608.20.00.90 Cust. part#.: M6061T6T0.625W.065 HT#.....: F00007882 Total...	9 9	108/FT 108/FT		
04	ALUMINUM SMLS TUBE ATS 1.125 .058 D6061 Tariff Number: 7608.20.00.90 Cust. part#.: M6061T6T1.125W.058 HT#.....: F00006814 Total...	2 2	24/FT 24/FT		
05	STAINLESS STEEL SEAMLESS TUBE SMLS TUBE 316L 3/4 X .065 A213 STS .750 .065 316L Tariff Number: 7304. Cust. part#.: M316TR0.750W.065 HT#.....: TGB090301 Total...	1 1	20/FT 20/FT		

No. of Bdl's/Pieces

1 / 0

Total Weight.....:

65

Customers.: _____



SHANGHAI CRYSTAL PALACE PIPE CO.,LTD

ZHONG GANG, NAN HUI, SHANGHAI CHINA ZIP CODE:201302

MILL TEST CERTIFICATE

ISO9001:2000 ;PED Material CERTIFICATE (No.:QAC0021058/A)

DATE OF ISSUE: 2010/3/29

CUSTOMER: MARMON/KEYSTONE CANADA INC.						CERTIFICATE NO. :2010-1-10-A-18						
P.O.NO.: MN6548						ORDER NO. :2010-01-010-A						
COMMODITY: STAINLESS STEEL SEAMLESS TUBING.						GRADE :ASTMA213-07 TP316/TP316L <i>See lot</i>						
CONDITION: COLD FINISH / SOLUTION TREATED / PICKLED / PLAIN END.						HEAT NO. (TGB090164)						
CHEMICAL CONTENTS (WT%)												
ELEMENTS	C	Mn	P	S	Si	Ni	Cr	Mo				
SPECIFICATION	≤0.035	≤2.00	≤0.040	≤0.030	≤0.75	10.0~14.0	16.0~18.0	2.00~3.00				
RESULTS (LADLE)	0.020	0.82	0.039	0.002	0.41	11.09	16.60	2.08				
PHYSICAL PROPERTIES												
Dimensions			Bundle No.	Pieces	Weight (kg)	0.2%YS (Mpa) ≥205	T S (Mpa) ≥515	EL (%) ≥35	FLARING TEST	FLATTENING TEST	HARDNESS HRB ≤80	EDDY CURRENT TEST TO E426 (100%)
O.D (inch)	W.T (inch)	Length (feet)										
1.250	0.120	20	10-1-55	17	227	305	610	61.0	OK	OK	72	OK (DRILLED HOLE)
REMARKS:						1.WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN TESTED AND THE TEST RESULTS ARE IN COMPLIANCE WITH THE TERMS OF THE PURCHASE ORDER OR CONTRACT						
AS PER ASTM A213-07						2.THE CERTIFICATE SHALL NOT BE REPRODUCED, EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF THE COMPANY.						
WALL THICKNESS TOLERANCE AS PER ASTM A269-07						SHANGHAI CRYSTAL PALACE PIPE CO.,LTD						
IN COMPLIANCE TO NACE MR0175-2002						 MANAGER OF QUALITY ASSURANCE DEPARTMENT						
SOLUTION HEAT TREATMENT :1050°C X 1.5m/min												
IC TEST TO ASTM A262 PRACTICE E												
NO WELD REPAIR WAS PERFORMED												
FREE FROM MERCURY CONTAMINATION												
COUNTRY OF ORIGIN: CHINA												
MILL TEST CERTIFICATE TO EN 10204/3.1												
INVOICE NO: YK-10-03-83												

Q.C. Reviewed
AS 05/14/10

KAISER ALUMINUM FABRICATED PRODUCTS

Best in Class

CERTIFIED TEST REPORT
<http://Certs.KaiserAluminum.com>

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
6573 W. WILLIS ROAD
CHANDLER, AZ 85226

CUSTOMER PO NUMBER: 60-8448-2		CUSTOMER PART NUMBER: AT/5.049/734		PRODUCT DESCRIPTION: Seamless Tube/Pipe	
KAISER ORDER NUMBER: 204865	LINE ITEM: 002	SHIP DATE: 03/15/2010	KAISER LOT NUMBER: F00007464	ALLOY: 6061	TEMPER: T6
WEIGHT SHIPPED: 677.000 LB	QUANTITY: 694.000 PCS	B/L NUMBER: 204185	DIA/DAF/THKNS: 	WIDTH: 	LENGTH: 12.000 FT
SHIP TO: MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA			SOLD TO: MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA		

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CON% IACS	BEND
F00007464	0001	1	44.4	42.1	14.0	N/A	N/A	N/A
F00007464	0002	1	42.3	39.0	14.0	N/A	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
D67867	.59	.32	.20	.05	.99	.07	.05	.02	.00	.00	.00	.00	.01

MARMON / KEYSTONE

Q.C. REVIEWED	
DATE	INITIAL
5/04/10	JA

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Chris Garcia, Quality System Engineer

Plant Serial: 00006505

Kaiser Order Number: 204865

Line Item: 002

Christopher J. Garcia

Page 1 of 2

ATS .500 .049 D6061 T6

KAISER
ALUMINUM
FABRICATED PRODUCTS

Best in Class

CERTIFIED TEST REPORT

<http://Certs.KaiserAluminum.com>

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
6573 W. WILLIS ROAD
CHANDLER, AZ 85226

Applicable Requirements:

Description: MADE IN USA

OD: 0.500"; Wall: 0.049";

AMS-4082P ASTM-B210-04

Round @

WW-T-700/6F

8106661

WE TAKE EXCEPTION TO PARA. 5.2.1. Per AMS 4082P, WAS NOT OILED.

THE FOLLOWING SPECIFICATION HAVE BEEN MADE INACTIVE OR

CANCELLED: MIL-T-7081, WW-T-700F/GEN, WW-T-700/2E, WW-T-700/3F,

WW-T-700/4F, WW-T-700/5E, WW-T-700/6F, WW-T-700/7B.

COMPLIES TO DIN EN 10204 JAN 2005

COMPLIES TO DFAR 252.225-7001 and DFAR 252.225-7014

No Weld Repair. Mercury Free.

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Chris Garcia, Quality System Engineer

Christopher J. Garcia

Plant Serial: 00006505

Kaiser Order Number: 204865

Page 2 of 2

Q. C. REVIEWED Item: 002

KAISER ALUMINUM FABRICATED PRODUCTS

Best in Class

CERTIFIED TEST REPORT
<http://Certs.KaiserAluminum.com>

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
6573 W. WILLIS ROAD
CHANDLER, AZ 85226

CUSTOMER PO NUMBER: 60-10004-1		CUSTOMER PART NUMBER: AT/.625.065/734		PRODUCT DESCRIPTION: Seamless Tube/Pipe	
KAISER ORDER NUMBER: 205253	LINE ITEM: 001	SHIP DATE: 04/25/2010	KAISER LOT NUMBER: F00007882	ALLOY: 6061	TEMPER: T6
WEIGHT SHIPPED: 601.000 LB	QUANTITY: 373.000 PCS	B/L NUMBER: 204471	DIAM/DA/ET/THKNS: 	WIDTH: 	LENGTH: 12.000 FT
SHIP TO: MARMON/KEystone CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA			SOLD TO: MARMON/KEystone CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA		

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CON% IACS	BEND
F00007882	0001	1	44.0	41.6	15.0	N/A	N/A	N/A
F00007882	0002	1	45.1	42.7	15.0	N/A	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
D68104	.63	.35	.23	.06	.99	.09	.07	.02	.00	.00	.00	.00	.02

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Chris Garcia, Quality System Engineer

Plant Serial: 00006886

Kaiser Order Number: 205253

Line Item: 001

Page 1 of 2

Christopher J. Garcia

ATS .625 .065 D6061 T6

KAISER
ALUMINUM
FABRICATED PRODUCTS

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
6573 W. WILLIS ROAD
CHANDLER, AZ 85226

Best in Class

CERTIFIED TEST REPORT
<http://Certs.KaiserAluminum.com>

Applicable Requirements:

Description: MADE IN USA
OD: 0.625"; Wall: 0.065"; Round @
AMS-4082P ASTM-B210-04 WW-T-700/6F
WE TAKE EXCEPTION TO PARA. 5.2.1. Per AMS 4082P, WAS NOT OILED.
THE FOLLOWING SPECIFICATION HAVE BEEN MADE INACTIVE OR
CANCELLED: MIL-T-7081, WW-T-700F/GEN, WW-T-700/2E, WW-T-700/3F,
WW-T-700/4F, WW-T-700/5E, WW-T-700/6F, WW-T-700/7B.
COMPLIES TO DIN EN 10204 JAN 2005
COMPLIES TO DFAR 252.225-7001 and DFAR 252.225-7014
No Weld Repair. Mercury Free.

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Chris Garcia, Quality System Engineer

Christopher J. Garcia

Plant Serial: 00006886

Kaiser Order Number: 205253

Page 2 of 2

Line Item: 001

Q. C. REVIEWED

03/02/2010 From: MARMON/KEYSTONE CORPORATION

To:

M/K OR::

INIT.::

OR. REF::

C. P. O.::

SLSPRS::

C PART::

KAISER
ALUMINUM
 FABRICATED PRODUCTS

Best in Class

CERTIFIED TEST REPORT

<http://Certs.KaiserAluminum.com>

KAISER ALUMINUM
 FABRICATED PRODUCTS, LLC
 6573 W. WILLIS ROAD
 CHANDLER, AZ 85226

CUSTOMER PO NUMBER: 60-8280-4		CUSTOMER PART NUMBER: AT/1.125.058/734		PRODUCT DESCRIPTION: Seamless Tube/Pipe	
KAISER ORDER NUMBER: 204508	LINE ITEM: 004	SHIP DATE: 12/19/2009	KAISER LOT NUMBER: F00006814	ALLOY: 6061	TEMPER: T8
WEIGHT SHIPPED: 367.000 LB	QUANTITY: 134.000 PCS	BL NUMBER: 203592	DIAM/DAF/THKNS: 	WIDTH: 	LENGTH: 12.000 FT
SHIP TO: MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA			SOLD TO: MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA		

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CONTRACTS	BEND
F00006814	0001	1	47.3	44.2	15.0	N/A	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
D67682	.61	.34	.23	.05	.95	.08	.06	.02	.00	.00	.00	.01	.02

Applicable Requirements:

Description: MADE IN USA

QD: 1.125"; Wall: 0.058"; Round @

AMS-4082P ASTM-B210-04 WW-T-700/6F

WE TAKE EXCEPTION TO PARA. 5.2.1.1. Per AMS 4082P, WAS NOT OILED.

THE FOLLOWING SPECIFICATION HAVE BEEN MADE INACTIVE OR

CANCELLED: MIL-T-7081, WW-T-700F/GEN, WW-T-700/2E, WW-T-700/3F,

WW-T-700/4F, WW-T-700/5E, WW-T-700/6F, WW-T-700/7B.

COMPLIES TO DIN EN 10204 JAN 2005

COMPLIES TO DFAR 252.225-7001 and DFAR 252.225-7014

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Chris Garcia, Quality System Engineer

Plant Serial: 00005813

Kaiser Order Number: 204508

Line Item: 004

Page 1 of 2

Christopher J. Garcia

ATS 1.125.058 D6061 T8

03/02/2010 From: MARMON/KEYSTONE CORPORATION

To:

M/K OR:

INIT.::

OR.REF:

C.P.O.:

SLSPRS:

C PART:

KAISER
ALUMINUM
FABRICATED PRODUCTS

Best in Class

CERTIFIED TEST REPORT

<http://Certs.KaiserAluminum.com>

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
6573 W. WILLIS ROAD
CHANDLER, AZ 85226

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Chris Garcia, Quality System Engineer

Plant Serial: 00005813

Kaiser Order Number: 204508

Christopher J. Garcia

Page 2 of 2

Line Item: 004

Q. C. REVIEWED

STS 700 055 316L



SHANGHAI CRYSTAL PALACE PIPE CO., LTD

ZHONG GANG, NAN HUI, SHANGHAI CHINA ZIP CODE: 201302

MILL TEST CERTIFICATE

ISO9001:2000 ; PED Material CERTIFICATE (No.: QAC0021058/A)

DATE OF ISSUE: 2010/3/29

CUSTOMER: MARMON/KEYSTONE CANADA INC.						CERTIFICATE NO.: 2010-1-10-C-3						
P.O.NO.: VN6550						ORDER NO.: 2010-01-010-C						
COMMODITY: STAINLESS STEEL SEAMLESS TUBING						GRADE: <u>ASTM A213-07</u> TP316/TP316L						
CONDITION: COLD FINISH / SOLUTION TREATED / PICKLED / PLAIN END / OD POLISHED 320 GRIT.						HEAT NO.: <u>QGB090301</u>						
CHEMICAL CONTENTS (WT%)												
ELEMENTS		C	Mn	P	S	Si	Ni	Cr	Mo			
SPECIFICATION		≤ 0.035	≤ 2.00	≤ 0.040	≤ 0.030	≤ 0.75	10.0~14.0	16.0~18.0	2.00~3.00			
RESULTS (LADLE)		0.026	0.79	0.038	0.003	0.38	11.09	16.56	2.07			
PHYSICAL PROPERTIES												
Dimensions			Bundle No.	Pieces	Weight (kg)	0.2%YS (Mpa) ≥ 205	TS (Mpa) ≥ 515	EL (%) ≥ 35	FLARING TEST	FLATTENING TEST	HARDNESS HRB ≤ 80	EDDY CURRENT TEST TO E426 (100%)
O.D (inch)	W.T (inch)	Length (feet)										
0.375	0.065	20	10-1-125	15	30	370	620	52.5	OK	OK	73	OK (DRILLED HOLE)
<u>0.750</u>	<u>0.065</u>	20	10-1-250	10	44	290	615	58.5	OK	OK	72	OK (DRILLED HOLE)
REMARKS:						1. WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN TESTED AND THE TEST RESULTS ARE IN COMPLIANCE WITH THE TERMS OF THE PURCHASE ORDER OR CONTRACT.						
AS PER ASTM A213-07						2. THE CERTIFICATE SHALL NOT BE REPRODUCED, EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF THE COMPANY.						
WALL THICKNESS TOLERANCE AS PER ASTM A269-07						SHANGHAI CRYSTAL PALACE PIPE CO., LTD <i>Dingweifu</i> MANAGER OF QUALITY ASSURANCE DEPARTMENT						
IN COMPLIANCE TO NACE MR0175-2002												
SOLUTION HEAT TREATMENT: 1050°C X 1.5m/min												
IC TEST TO ASTM A262 PRACTICE E												
NO WELD REPAIR WAS PERFORMED												
FREE FROM MERCURY CONTAMINATION												
COUNTRY OF ORIGIN: CHINA												
MILL TEST CERTIFICATE TO EN 10204/3.1												
INVOICE NO: YK-10-03-83												

MARMON / KEYSTONE

Q.C. REVIEWED

DATE INITIAL

4/27/10 JA

STS- .750- .065- -316L * TGB090301 * 1000667 * VN6550 * 4/21/2010



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PO REPRINT

Purchase Order ID PO11974

Purchase Order Date 5/27/10

PO Print Date 5/27/10

Page Number 1 of 2

Order From :

VC-MAR001

MARMON/KEYSTONE CANADA LTD.
290 CHEMIN DU TREMBLAY
BOUCHERVILLE, QC J4B 5X9
CA

Contact Name

Vendor Phone 800 361 8142

Vendor Fax 450 641 4357

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr 10127-2607

Terms

Net 30

Currency

CAD

FOB

M 114812

FAKED
6/10/10

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req. Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M316TR0.750W.065	316 RD TUBING .750 x .065w	5/31/10 Yes	20.00 f	TST ground	\$2.3500	\$47.00
		Special Inst: MATERIAL: AISI 304/316 SS SEAMLESS ROUND TUBING AS PER A213 OR ASME SA213 OR ASTM A269 NOTE: ***MATERIAL MUST BE 316***					
2	M304TR1.250W.125	304 RD Tube 1.250 x .125w	5/31/10 Yes	20.00 f	TST ground	\$6.7000	\$134.00
		Special Inst: AS ABOVE					
3	M6061T6T0.500W.049	6061-T6 RD Tube .500 x.049W	5/31/10 Yes	60.00 f	TST ground	\$2.1400	\$128.40
		Special Inst: MATERIAL: 6061-T6/T62 TUBING PER WW-T-700/6 OR AMS 4080/AMS 4082 OR QQ-A-200/OR QQ-A-225/8					

P 11/4/10

5/27/10



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PO REPRINT

Purchase Order ID PO11974

Purchase Order Date 5/27/10

PO Print Date 5/27/10

Page Number 2 of 2

Order From :

VC-MAR001

MARMON/KEYSTONE CANADA LTD.
290 CHEMIN DU TREMBLAY
BOUCHERVILLE, QC J4B 5X9
CA

Contact Name		Buyer	Chantal Lavoie
Vendor Phone	800 361 8142	Requisition Nbr	
Vendor Fax	450 641 4357	Tax Resale Nbr	10127-2607
Vendor Account Nbr		Terms	Net 30
		Currency	CAD
		FOB	

4	M6061T6T0.625W.065 ✓	6061-T6 RD Tube .625 x.065W	5/31/10	✓ 108.00	TST ground	\$3.1000	\$334.80
			Yes	f			
		Special Inst:	AS ABOVE				
5	M6061T6T1.125W.058 ✓	6061T6 RD TUBE 1.125 x .058w	5/31/10	24.00	TST ground	\$3.3000	\$79.20
			Yes	f			
		Special Inst:	AS ABOVE				

PO Total:

\$723.40

MATERIAL CERTIFICATION
REQ'D UPON DELIVERY

Change Nbr: 2

Change Date: 5/27/10

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable